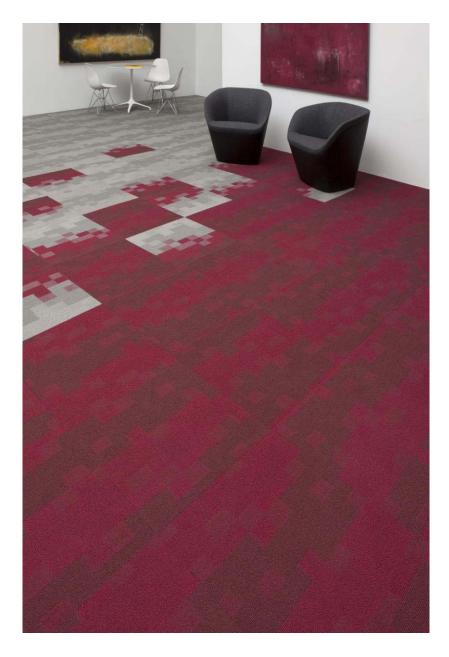
# **ER3® MODULAR**

TANDUS CENTIVA
COMMERCIAL FLOOR COVERING



Tandus Centiva ER3 Modular, Style Code

# Tandus Centiva

Tandus Centiva, A Tarkett Company, creates innovative floorcovering solutions through our unique product line of Powerbond, Freeform, modular, broadloom, woven and luxury vinyl tile (LVT) products. With industry-leading product design, unrivaled service and a commitment to environmental and social stewardship, Tandus Centiva provides the ultimate flooring experience. Tandus Centiva prides itself on a heritage of innovation and design leadership. The company is committed to closed loop, circular design through the use of good materials, resource stewardship, creating products for people friendly spaces, and recycling at the end of use. The company utilizes Cradle to Cradle principals to strategically design and manufacture its products and has fully implemented Life Cycle Analysis (LCA) as a means to continually improve its operations, products and their use. Operating the industry's first closed-loop recycling program since 1994, Tandus Centiva has contributed to the circular economy for more than 20 years. For more information visit www.tandus-centiva.com



# Tandus Centiva

A Tarkett Company

ER3® Modular Modular Commercial Floor Covering

**According to ISO 14025** 

This declaration is an environmental product declaration in accordance with ISO 14025 that describes the environmental characteristics of the aforementioned product. It promotes the development and use of sustainable products. This is a certified declaration and all relevant environmental information is disclosed.



PROGRAM OPERATOR	UL Environment				
DECLARATION HOLDER	Tandus Centiva				
DECLARATION NUMBER	11CA57235.105.1	11CA57235.105.1			
DECLARED PRODUCT	Tandus Centiva ER3® modular				
REFERENCE PCR	NSF PCR for Flooring (Carpet, Resil	ient, Laminate, Ceramic, and Wood)			
DATE OF ISSUE	November 26, 2012				
PERIOD OF VALIDITY	5 Years				
CONTENTS OF THE DECLARATION	Product definition and information ab Information about basic material and Description of the product's manufact Indication of product processing Information about the in-use condition Life cycle assessment results Testing results and verifications	the material's origin			
The PCR review was conducted by:		Accepted by PCR Review Panel ncss@nsf.org			
This declaration was independently verified in accordance with ISO 14025 by Underwriters Laboratories  ☐ INTERNAL  ☐ EXTERNAL		Loretta Tam			
This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:		John Jewell			



# Tandus Centiva

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ER3® Modular

Modular Commercial Floor Covering

**According to ISO 14025** 

### **Product Definition**

### **Product Classification & Description**



Accountability and responsibility are the foundation for Tandus Centiva's product development and design innovations. Tandus Centiva's ER3, a breakthrough in innovation and technology, was the first product of its kind in the industry. The ER3® modular product line consists of a full range of styles made with a nylon wear layer and ER3 recycled content secondary backing made from pre and postconsumer carpet. The product wear layer is composed of nylon 6 or nylon 6,6 which is solution dyed, yarn dyed or a combination of solution and yarn dyed. The nylon wear layer and secondary backing are fused together through heat and pressure to form an integral and inseparable construction that provides excellent performance and durability.

ER3 modular products are fully recycable in Tandus Centiva's third party certified, closed loop carpet recycling process and are certified at the Platinum level to the NSF/ANSI 140 standard. This product group was assessed for an average face weight of 20 ounces per square yard (osy), with the maximum (32 osy) and minimum (12 osy) yarn weights assessed for sensitivity. Unless otherwise noted, data is presented for an average product with 20 osy yarn weight.



#### **Accreditations**

- □ ISO 14001 Environmental Management System
- ☐ Platinum NSF 140 Sustainability Assessment for Carpet
- ☐ Recycled Content Certification
- ☐ Recycling Program Certification
- ☐ Carpet and Rug Institute (CRI) Green Label Plus Certification
- ☐ Singapore Green Labeling Scheme (SGLS)
- ☐ Carbonfund.org CarbonFree® Certification (optional)
- ☐ MAS Certified Green® Program (Adhesives)



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**ER3**® **Modular**Modular Commercial Floor Covering

**According to ISO 14025** 

### **Range of Applications**

ER3 modular is intended for heavy or severe traffic use in commercial buildings.

### **Product Standards and Approvals**

Flammability Radiant Panel ASTM E-648	Class 1 (Mean Avg. CRF ≥ 0.45 watts/cm <sup>2</sup> )	
Smoke Density ASTM E-662	Maximum Specific Optical Density ≤ 450	
Surface Flammability FF 1-70	Meets criteria	
Electrostatic Propensity AATCC 134	<3.0kV	
Colorfastness to Light AATCC 16E	≥ 4.0 @ 60 AFUs	
ISO 2551/ASTM D7570 Dimensional Stability	< 0.149% change	
Delamination Strength ASTM D-3936	No Delamination	
Tuft Bind ASTM D-1335	≥ 8 pounds	
CRI Green Label Plus	Meets criteria GLP ID#1366	
California Specification 01350	Meets criteria	

### **Delivery Status**

Type of Manufacture/Tufting	Textured Loop, Strat	Textured Loop, Stratatec® Patterned Loop, Accuweave® Patterned Loop, Level Loop,					
Construction	Stratatec® Patterned Symtex®, Accuweave® Patterned Symtex® or Symtex®						
Wear Layer Composition	Nylon 6 or Nylon 6,6	yarn					
Primary Backing	Polyester, Nonwover	า					
Secondary Backing	ER3 ® modular is ma	ade from pre and posto	consumer recycled car	pet			
Recycled Content	Dependent upon style. 45 to 66% overall recycled content; min 20% postconsumer						
Installation Options	Monolithic, Random, Quarter Turned, Unidirectional, Horizontal Ashlar, Vertical Ashlar (18 x 36), Herring Bone (18 x 36), Unidirectional (18 x 36); Dependent upon style.						
Product Size Availability (inches)	24 x 24	18 x18	36 x 36	18 x 36			
Product Size Availability (centimeters)	60.9 x 60.9 45.7 x 45.7 91.4 x 91.4 45.7 x 91.4						
	Range Unit Range Unit						
Wear Layer/Yarn Weight	12 to 32 osy 406 to 1,084 gsm						
Total Product Weight (+/- 5%)	124.5 to 144.5	osy	4,220 to 4,898	gsm			



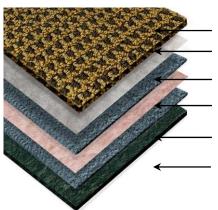
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ER3® Modular

Modular Commercial Floor Covering

According to ISO 14025

#### **Material Content**



Wear Layer/Pile Yarn - composed of either nylon 6 or nylon 6,6 yarn

Primary Backing/Tufting Substrate – wear layer nylon yarn is tufted into a polyester nonwoven sheet known as the primary backing

Precoat – a bonding layer which secures the tufted stitches

Intermediate Layer – a tie layer between the precoat and secondary backing that contains a nonwoven sheet made of continuous glass filament to impart dimensional stability

Secondary Backing - composed of pre and postconsumer recycled carpet

RS pre-applied adhesive – a water based adhesive that provides for a "peel and stick" installation

#### **Material Content of the Product**

Component	Material	Mass %	Availabi	lity	Origin
Wear Layer/Pile Yarn	Nylon 6 or Nylon 6,6	15.1	Non- Renewable	Limited	Global
Primary Backing	Polyester	2.4	Non- Renewable	Limited	Global
	Ethylene vinyl acetate copolymer		Non- Renewable	Limited	Global
Precoat	Calcium carbonate	16.6	Non- Renewable	Abundant	Global
	Aluminum trihydrate		Non- Renewable	Abundant	Global
	Pre consumer calcium alumina glass spheres		Recycled	Limited	U.S.
Intermediate Layer	Polyvinyl chloride polymer	27.9	Non- Renewable	Limited	Global
	Dioctyl terephthalate/Diisononyl adipate		Non- Renewable	Limited	Global
Stabilization Layer	Glass filament non-woven	1.5	Non- Renewable	Limited	Global
Cocondon, Docking	Postconsumer carpet	25.2	Recycled	Limited	U.S.
Secondary Backing	Pre consumer carpet	35.2	Recycled	Limited	U.S.
RS Adhesive	Pre-applied acrylic adhesive	1.2	Non- Renewable	Limited	Global

### **Production of Main Materials**

Aluminum trihydrate - a mineral filler derived from bauxite that is mined from natural surface deposits

Calcium carbonate - also known as limestone, a mineral filler that is mined from natural surface deposits

**Diisononyl adipate (DINA) -** a non ortho-phthalate plasticizer, an ester used to soften rigid polyvinyl chloride (PVC) and help to improve low temperature flexibility

**Dioctyl terephthalate (DOTP) -** a non ortho-phthalate plasticizer, a diester of terephthalic acid and the branched-chain 2-ethylhexanol.

Ethylene vinyl acetate - a copolymerization product of ethylene and vinyl acetate

Glass stabilization layer - a nonwoven sheet consisting of glass fibers used for dimensional stability

Nylon 6 - a polymer of caprolactam formed by ring opening polymerization



## **Environment**

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ER3® Modular

Modular Commercial Floor Covering

According to ISO 14025

**Nylon 6,6** - manufactured by combining adipic acid and hexamethylenediamine, both having six carbon atoms, and polymerizing the resultant monomer by condensation polymerization

**Polyester -** most commonly referred to as polyethylene terephthalate, produced by the polymerization of ethylene glycol and terephthalic acid or its derivatives

**Polyvinyl chloride (PVC)** - a thermoplastic polymer made by combining ethylene (derived from petroleum, natural gas or coal) and chlorine from common salt

RS "peel and stick" adhesive - a water based, pressure sensitive, acrylic adhesive derived from acrylate based polymers

### **Production of the Floor Covering**

In the manufacturing process, nylon yarn is tufted into a polyester, nonwoven primary backing and coated with a precoat. The ER3 structural backing, containing an embedded nonwoven glass sheet, is then adhered to the tufted primary backing composite.

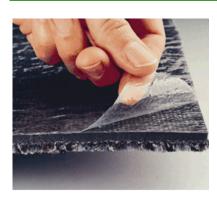
### Health, Safety, and Environmental Aspects During Production

- ☐ ISO 14001 Environmental Management System
- Tandus Centiva is in compliance with all applicable local, state and federal environmental regulations.
- Comprehensive health and safety program focused on continual improvement in worker safety
- □ Successful supply chain and raw material management program
- World Class Manufacturing (WCM) a comprehensive Environment, Health and Safety program focused on continual improvement in industrial performance, safety, quality, customer service and the environment.

### **Production Waste**

All trimmings and carpet manufacturing waste, along with postconsumer carpet, is recycled into new flooring in Tandus Centiva's third party certified, closed-loop carpet recycling process. Non-carpet waste is also recycled in various programs.

### **Delivery and Installation of the Floor Covering**



#### **Delivery**

For the life cycle assessment, product delivery is modeled as shipped 700 km by truck to customers in the U.S. For customers in Europe, modeling consists of transport by truck to a port on the East Coast, transport by ocean freighter to a European port and transport by truck 700 km to the customer.

### Installation

ER3 modular can be installed using RS "peel and stick" adhesive or a Tandus Centiva water-based, acrylic adhesive. Detailed installation instructions can be found at <a href="https://www.tandus-centiva.com">www.tandus-centiva.com</a>.



# Tandus Centiva

A Tarkett Company

ER3® Modular

Modular Commercial Floor Covering

**According to ISO 14025** 

#### **Installation Waste**

Packaging and flooring installation waste can be recycled in a local recycling program or returned to Tandus Centiva for recycling. Although installation waste is often recycled, to remain conservative in the LCA model, the recycled portion was not taken into account. For U.S. customers, the product waste and packaging was modeled as disposed of in a landfill; for European customers, installation waste was modeled as disposed of in an incineration or waste-to-energy (WTE) plant.

### **Packaging**

Modular flooring is packaged in recycled content, cardboard boxes, stacked on wooden pallets and secured with stretch wrap. Tandus Centiva encourages installers to recycle packaging materials in local recycling programs.

### Health, Safety and Environmental Aspects during Installation

Tandus Centiva floor coverings and adhesives meet VOC emission requirements in accordance with the California Department of Public Health Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions for Indoor Sources Using Environmental Chambers, Version 1.1, Feb 2010 (also known as the California 01350 Specification, or referenced as Green Label Plus). Additionally, adhesives have been tested for VOC content, are third party certified in the MAS Certified Green® program and meet the VOC emission requirements of the South Coast Air Quality Management District - Rule 1168. Installation Instructions and Material Safety Data Sheets (MSDS) are available at <a href="https://www.tandus-centiva.com">www.tandus-centiva.com</a>.

### **Use Stage**

The use stage takes into account environmental impacts during product use. Although floorcoverings may be replaced before the end of their useful life, a reference service life of 15 years is utilized; however, technically the product may last much longer.

### **Cleaning and Maintenance**

Product selection, construction, color, use of entry mats, traffic wear patterns, vacuuming, extraction cleaning and spot removal all play a part in product maintenance. Tandus Centiva's recommended cleaning and maintenance guidelines are available at <a href="https://www.tandus-centiva.com">www.tandus-centiva.com</a>. Cleaning and maintenance was modelled as shown below:

Level of Use	Cleaning Process	Cleaning Frequency	Consumption of Energy and Resources
Commercial Heavy Traffic	Vacuuming	4 times per week	Electrical Energy
	Extraction Classing	2 times per 2 years	Electrical Energy
	Extraction Cleaning	3 times per 2 years	Water

#### **Prevention of Sturcutaral Damage**

Floor coverings should be installed on dry, structurally sound and adequately prepared floors. Subfloor requirements and installation instructions are available at <a href="https://www.tandus-centiva.com">www.tandus-centiva.com</a>.



# Tandus Centiva

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ER3® Modular
Modular Commercial Floor Covering

According to ISO 14025

### **End-of-Life**

### **Recycling or Reuse**

Tandus Centiva encourages customers to return and recycle end-of-life carpet through ReStart®, the company's third party certified, closed-loop carpet recycling program located in Dalton, Georgia. Alternative product types returned for recycling are recycled in affiliate recycling programs.

### Tandus Centiva's Third Party Certified, Closed Loop Carpet Recycling Process





# Tandus Centiva

A Tarkett Company

ER3® Modular

Modular Commercial Floor Covering

According to ISO 14025

### **Disposal**

Although recycling is encouraged and preferred, disposal in municipal landfill or commercial incineration facilities is permissible in compliance with applicable regulations. The end of life model takes into account end of life disposal options (recycling, landfill and waste-to-energy) and transportation of the floor covering to the end of life processes. In terms of the non-recycled portion of the products, for U.S. customers, the product at de-installation was modeled as disposed of in a landfill. In Europe, it was modeled as disposed of in a waste-to-energy (WTE) plant. A diesel-powered truck is assumed to transport the non-recycled products 30 miles to their final destination.

### **Life Cycle Assessment**

A cradle-to-grave Life Cycle Assessment (LCA) was completed on this product in accordance with ISO 14040/ISO 14044, and the study was reviewed per the external peer review requirements set forth in ISO 14044, Section 6.1.

### **Description of the Declared or Functional Unit**

The functional unit, or reference flow, has been defined as one square meter of floorcovering in a commercial building for one year of use.

#### **Cut-off Criteria**

For mass and energy, a cut-off goal of 99% of energy inputs and total mass inputs was defined. However, an attempt was made to collect all materials and energy involved in the materials systems – despite the defined energy and mass criteria – in order to capture any aspect that may be environmentally relevant.

### **Allocation**

Allocation of the production data for this product was based on a total facility mass basis.

#### **Background Data**

The SimaPro LCA software was used to model the life cycle of the product. Tandus Centiva supplied primary data on the product's bill of materials and manufacturing operations. The EcoInvent database was used for all background data.

#### **Data Quality**

The data applied to this study represent current products and practices. The most recently available facility data were used and flooring product formulations are current. The use of nylon 6 and nylon 6,6, based on annual production, was taken into account. Data for manufacturing includes all processes to manufacture the carpet, (including facility heating and lighting) and represents the average energy use based on total production.

Data for manufacturing energy are North American-based. Data for transportation, materials and processes are based on a combination of North American and European sources since Ecolnvent has some North American-based data. Energy and transportation data are based on mid-2000's, and production data for materials are based on low- to mid-2000's data sets.

The technological coverage for Tandus Centiva operations is current. Technological coverage for the materials and processes upstream and downstream of Tandus Centiva are in most cases industry average, and in some instances,



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ER3® Modular
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### **System Boundaries**

The life cycle stages included in the system boundaries are:

- □ Production: includes production of the raw materials in the flooring product, transportation of materials to Tandus Centiva and the manufacturing operations at Tandus Centiva facilities. Production of packaging materials is also included in this stage.
- □ Construction (also called Delivery and Installation): includes delivery of the finished product to the end user and installation of the product.
- Use: takes into account the use of the flooring product in a building, cleaning and maintenance.
- ☐ End of Life: includes the fate of the flooring product at the end of its life.

#### **Results of the Assessment**

The LCIA categories for the flooring products for the European market are based on the CML 2002 methodology while the flooring products for the North American market are based on TRACI 2.0. The LCA results are documented separately for the following stages: production, construction (delivery and installation), use and end of life.

### Life Cycle Inventory Analysis

LCIA data categories and flows are presented in the tables below. The LCIA categories for the North American market are based on TRACI 2.0 while the categories for the European market are based on the CML 2002 methodology. The tables below show the primary energy from renewable and non-renewable resources for an average 20 osy ER3 modular product for the U.S. and European markets. In all contribution analyses, the percentages for each data category add to 100%. However, in the European results, negative percentages are found in the tables when the electricity offset from waste-to-energy at end of life causes a negative number at end of life.

US Market						
Primary Energy						
Non Renewable Resources	248.7 MJ	2% Lignite	14% Mineral Coal	40%Natural Gas	33% Oil	12% Uranium
Renewable Resources	4.7 MJ	49% Hydro	13% Wind	48% Solar/Biomass		
Secondary Fuels	0 MJ					
Material Resources						
Non-Renewable Resources	123.9 lb					
Water Consumption	179.9 gal					
Output Flows						
Non-Hazardous Waste	9.5 lb					
Hazardous Waste	2.2E-09 lb					

European Market						
Primary Energy						
Non Renewable Resources	209.9 MJ	-1% Lignite	9% Mineral Coal	43%Natural Gas	44% Oil	5% Uranium
Renewable Resources	0.59 MJ	-52% Hydro	-18% Wind	183% Solar/Biomass		
Secondary Fuels	0 MJ					
Material Resources						
Non-Renewable Resources	56.2 kg					
Water Consumption	0.59 m <sup>3</sup>					
Output Flows						
Non-Hazardous Waste	0.01 kg				•	
Hazardous Waste	1.0E-09 kg				•	•



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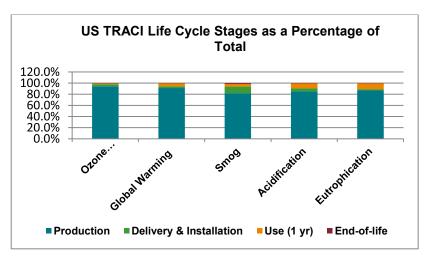
### **Life Cycle Impact Assessment**

Results are presented on the basis of 1 m<sup>2</sup> of floor covering in a commercial building for one year of use. Results are also presented for 60 years of use, the reference service life of a building. The LCIA results for an average (20 osy) product are presented as total cradle-to-grave, with the contribution of each life cycle stage presented relative to the total. LCIA results for low (12 osy) and high (32 osy) yarn weight products are also presented. U.S. and European market results are presented in separate tables.

The LCIA categories for the flooring products for the European market are based on the CML 2002 methodology while the flooring products for the North American market are based on TRACI. The following tables and graphs are the LCIA results and contribution analysis based on TRACI V2.0.

TRACI V2.0 (for 1 year of Use of ER3 20osy)						
Impact Category	Impact	Units				
Global warming	13.6	kg CO₂ eq				
Acidification	2.99	mol H+ eq				
Eutrophication	0.026	kg N eq				
Ozone depletion	2.6E-06	kg CFC-11 eq				
Smog	0.75	kg O₃ eq				

TRACI V2.0 (for 60 years of Use of ER3 20osy)						
Impact Category Impact Units						
Global warming	95.5	kg CO <sub>2</sub> eq				
Acidification	26.7	mol H+ eq				
Eutrophication	0.26	kg N eq				
Ozone depletion	1.2E-05	kg CFC-11 eq				
Smog	5.1	kg O₃ eq				



Relative Contribution to TRACI V2.0 Life Cycle Impacts for 1 year of Use of ER3 20osy						
Impact Category	Production	Delivery & Installation	Use (1yr)	End-of-Life		
Global warming	91.0%	3.2%	5.4%	0.4%		
Acidification	84.9%	5.6%	8.8%	0.8%		
Eutrophication	86.6%	2.3%	10.8%	0.3%		
Ozone depletion	94.3%	3.6%	1.5%	0.7%		
Smog	81.8%	11.7%	4.9%	1.6%		
Relative Contribution to	TRACI V2.0 Life Cycle Imp	acts for 60 years of Use of ER3 2	20osy			
Impact Category	Production	Delivery & Installation	Use (60yrs)	End-of-Life		
Global warming	51.7%	1.8%	46.3%	0.2%		
Acidification	38.1%	2.5%	59.0%	0.3%		
Eutrophication	34.4%	0.9%	64.5%	0.1%		
Ozone depletion	78.2%	3.0%	18.2%	0.6%		
Smog	48.5%	7.0%	43.6%	1.0%		

Relative Contribution to TRACI V2.0 Life Cycle Impacts for 1 year of Use of Different Yarn Weights of ER3							
Impact Category Units Low (12osy) Average (20osy) High (32osy)							
Global warming	kg CO₂ eq	11.2	13.6	17.1			
Acidification	mol H+ eq	2.6	3.0	3.6			
Eutrophication	kg N eq	0.023	0.026	0.030			



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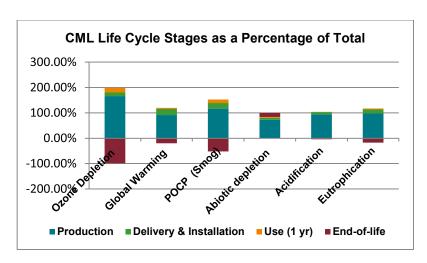
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Ozone depletion	kg CFC-11 eq	2.6E-06	2.6E-06	2.6E-06
Smog	kg O₃ eq	0.64	0.75	0.91

In the European results below based on CML 2002 methodology, negative percentages are found in the tables when the electricity offset from waste-to-energy at end of life causes a negative number at end of life (thereby causing the contribution analysis percentages to be less intuitive).

CML 2002 (for 1 years of Use of ER3 20osy)					
Impact Category	Impact	Units			
Global warming	16.9	kg CO <sub>2</sub> eq			
Acidification	0.053	kg SO <sub>2</sub> eq			
Eutrophication	0.010	kg PO₄³- eq			
Ozone depletion	2.4 E-06	kg CFC-11 eq			
POCP (Smog)	0.002	kg C₂H₄ eq			
Abiotic Depletion	1.1 E-04	kg Sb eq			

CML 2002 (for 60 year of Use of ER3 20osy)					
Impact Category	Impact	Units			
Global warming	94.4	kg CO <sub>2</sub> eq			
Acidification	0.34	kg SO <sub>2</sub> eq			
Eutrophication	0.12	kg PO₄³- eq			
Ozone depletion	1.1 E-05	kg CFC-11 eq			
POCP (Smog)	0.014	kg C₂H₄ eq			
Abiotic Depletion	0.002	kg Sb eq			



Impact Category	Production	Delivery & Installation	Use (1yr)	End-of-Life
Global warming	72.5%	8.1%	2.8%	16.6%
Acidification	91.5%	24.0%	4.1%	-19.7%
Eutrophication	116.5%	22.3%	13.4%	-52.2%
Ozone depletion	94.4%	8.6%	1.0%	-4.0%
POCP (Smog)	97.4%	16.2%	3.5%	-17.2%
Abiotic Depletion	166.4%	14.1%	17.9%	-98.4%
Relative Contribution to	CML 2002 Life Cycle Impa	acts for 60 year of Use of ER3 20o	sy	
Impact Category	Production	Delivery & Installation	Use (60yrs)	End-of-Life
Global warming	51.9%	5.8%	30.4%	11.9%
Acidification	58.0%	15.2%	39.2%	-12.5%
Eutrophication	40.6%	7.8%	69.8%	-18.2%
Ozone depletion	83.0%	7.6%	12.9%	-3.5%
POCP (Smog)	65.2%	10.9%	35.4%	-11.5%
Abiotic Depletion	47.5%	4.0%	76.6%	-28.1%

CML 2002 Life Cycle Impacts for 1 year of Use of Different Yarn Weights of ER3						
Impact Category	Units	Low (12osy)	Average (20osy)	High (32osy)		
Global warming	kg CO <sub>2</sub> eq	14.5	16.9	20.4		
Acidification	kg SO₂ eq	0.045	0.053	0.065		
Eutrophication	kg PO₄³- eq	0.009	0.010	0.013		
Ozone depletion	kg CFC-11 eq	2.4 E-06	2.4 E-06	2.4 E-06		



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Smog	kg C₂H₄ eq	0.002	0.002	0.003
Abiotic Depletion	kg Sb eq	9.3 E-05	1.1 E-04	1.3 E-04



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ER3® Modular Modular Commercial Floor Covering

**According to ISO 14025** 

### Interpretation

When evaluating one square meter of flooring for one year of use, the majority of environmental impacts occur during the production stage (e.g. the extraction and processing of raw materials and product manufacture). The US TRACI life cycle stage data shows that 80% or more of the environmental impacts result from the production stage. The CML life cycle stage data also show that the majority of environmental impacts result from the production stage. However, electricity offsets that occur due to waste-to-energy conversion in the end-of-life stage result in negative numbers at the end of life. As shown in the table below, environmental impacts increase in the use stage and decrease in the production stage when the product is evaluated over 60 years of use.

Relative Contribution to Life Cycle Impacts from Production and Use							
Impact Category	Global Warming	Acidification	Eutrophication	Ozone Depletion	Smog		
Production Stage	Production Stage Impacts						
1 Year	91.0%	84.9%	86.6%	94.3%	81.8%		
60 Years	51.7%	38.1%	34.4%	78.2%	48.5%		
Use Stage Impacts							
1 Year	5.4%	8.8%	10.8%	1.5%	4.9%		
60 Years	46.3%	59.0%	64.5%	18.2%	43.6%		

Comparisons of different floorcoverings should not be made unless similar background data, calculation methods, building context, service life and assumptions for use and end of life are utilized.

### Additional Information, Evidence, and Test Results

Carbon foot printing enables Tandus Centiva to offer its customers the option to purchase products that are "carbon free" or "climate neutral" through the Carbonfund.org, a leading, nonprofit organization dedicated to combating climate change. Claiming a product is carbon free means that the greenhouse gas emissions related to the entire life cycle of the product have been offset. For a nominal cost, Tandus Centiva customers can purchase carbon free Powerbond or modular flooring products through a registered and credible program.

ER3 modular has a Class I fire rating and meets flammability requirements of the 2012 NFPA 101 Life Safety Code and the 2012 International Fire Code.



#### **Emissions**

Product and adhesives have low VOC emissions and are tested at Air Quality Sciences per the criteria defined in CRI's Green Label Plus program. Additionally, adhesive VOC content is tested by Materials Analytical Services, LLC and certified in the MAS Certified Green® Program. Adhesives meet the requirements of the South Coast Air Quality Management District - Rule 1168.

#### References

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# Tandus Centiva A Tarkett Company

ER3® Modular

Modular Commercial Floor Covering

According to ISO 14025

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